M575B Instructions





This adapter base which is approximately 1/4 inch thick will convert the base of routers listed on page 1 into a Precision Centered Porter Cable style router base.

<u>INSTRUCTIONS</u>

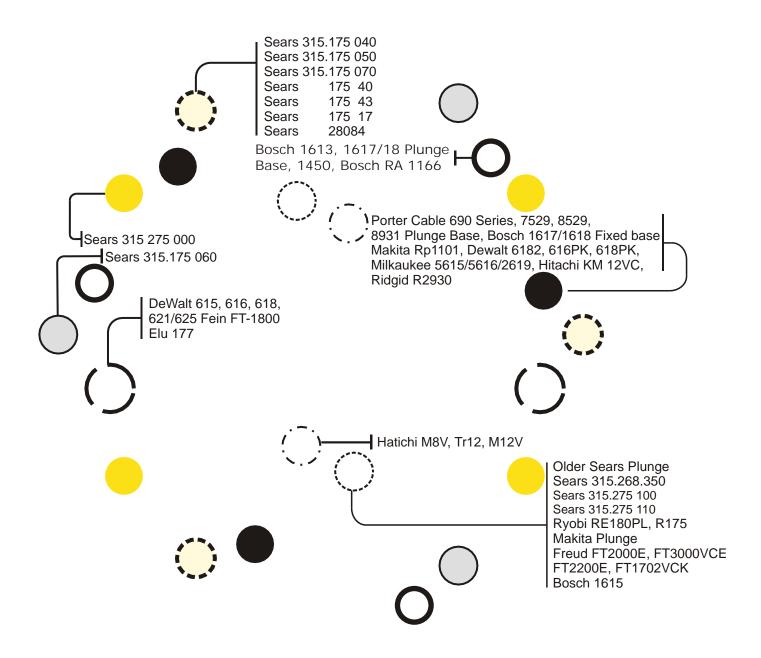
SAFETY: Read all precautions that came with your router. <u>Make sure your router is unplugged while changing the bit and leave router unplugged until you complete your setup and you are ready to route.</u> Always use eye protection while routing.

GENERAL INFORMATION: This Jasper router adapter base is designed to precision center the Porter Cable guide bushings. The centering pin locates the bit precisely in the center of the guide bushing. This will give more precision results from your guide bushing jig, even with Porter Cable routers.

MOUNTING THE BASE TO THE ROUTER: First, locate your router on the diagram on the other side of this package. Locate and mark the mounting holes for your router on the diagram. Align the plate over the diagram so that the mounting holes on the plate are aligned with the diagram. Locate the marked mounting holes for your router and mark the counterbores on your plate with a felt pen. Mount the guide bushing on the adapter plate. Rotate the plate so that the marked holes align with the mounting holes in the base of your router and mount the plate with the supplied screws leaving the mounting screws loose. Install the centering pin in the router so that the cone of the pin can be pushed against the bushing. Move the plate on the router so that the bushing is centered on the centering pin cone. Tighten the mounting screws to hold the adapter plate in the centered position.



Made in USA



Router Base Layout